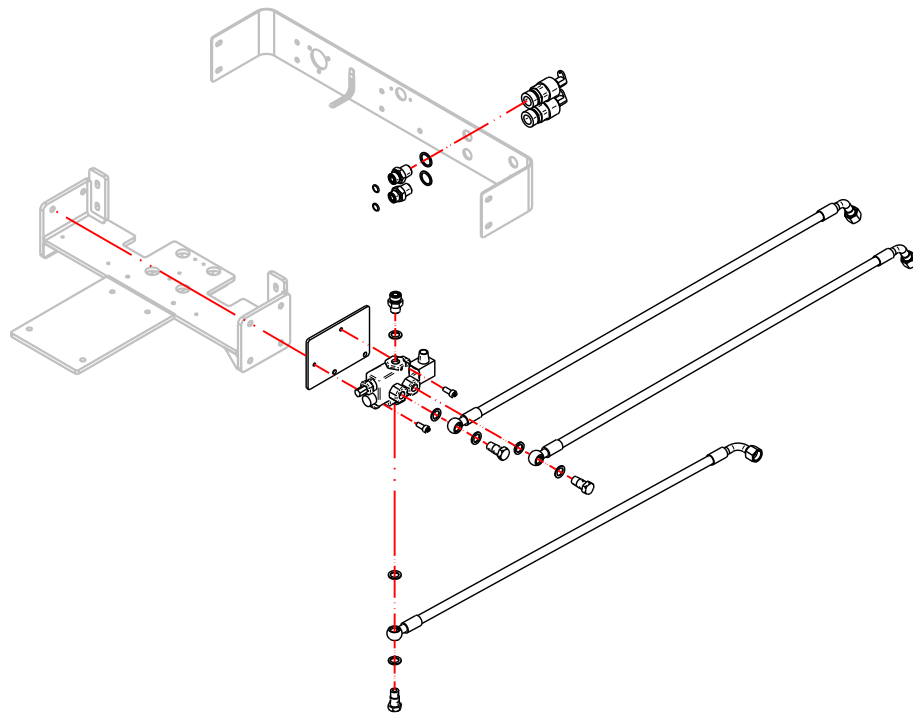


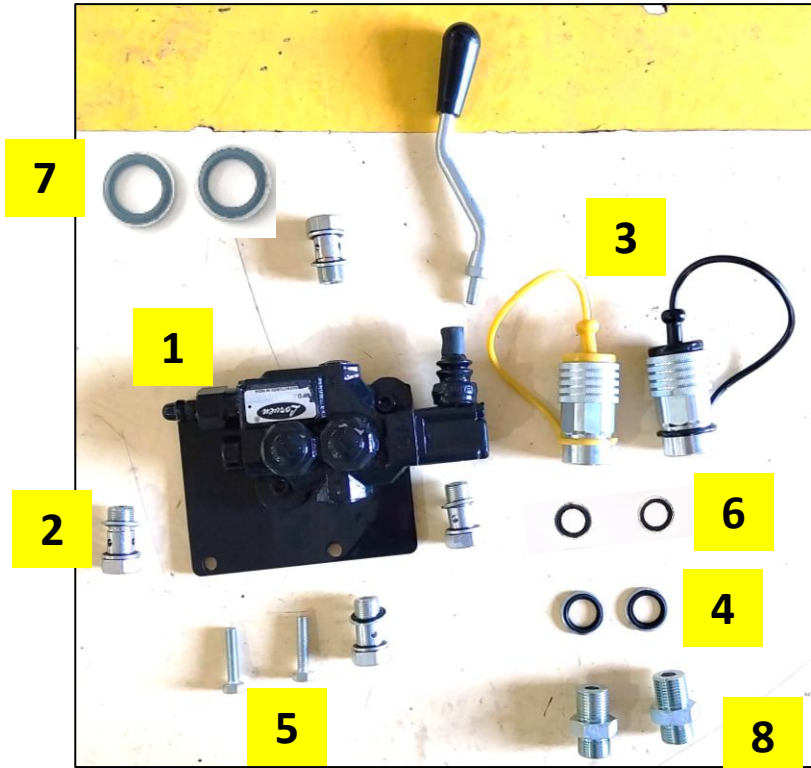


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HOW TO INSTALL SECONDARY AUX. VALVE IN MODEL 263 HST (EU MODEL)



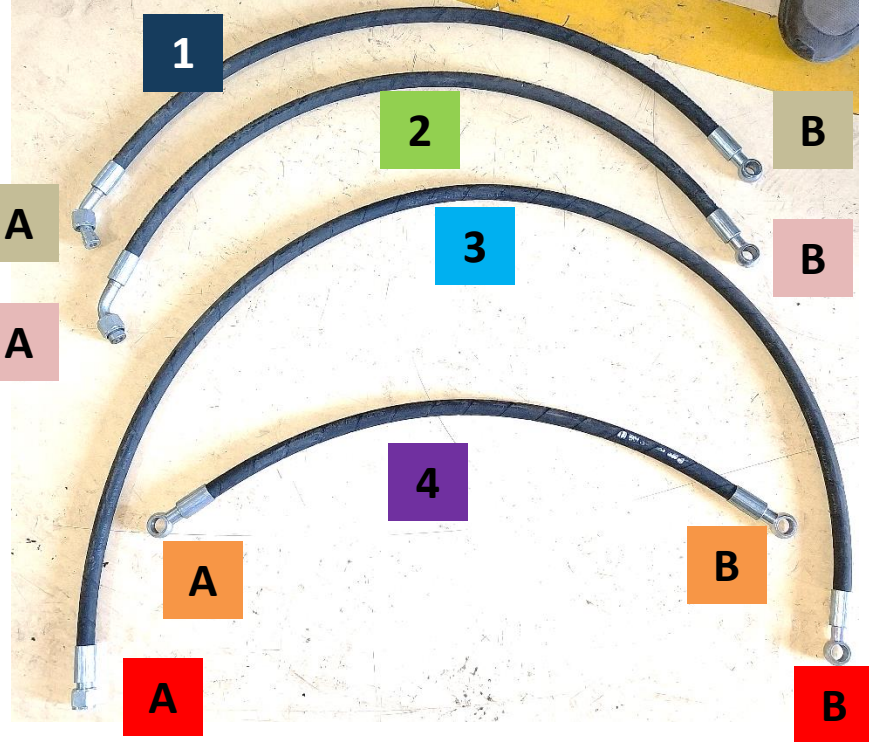
PART IDENTIFICATION



Parts Supply as a Kit.

Sr.no	Part Number	Part Name	Qty
1	11202328	HYDRAULIC DISTRIBUTOR VALVE (RETAIN TYPE)	1
2	11502336	BANJO BOLT 3/8	3
3	11206079	FEMALE QRC BLACK & YELLOW	2
4	11402783	DOWTY SEAL 3/8	7
5	11500599	ALLEN BOLT M8x20 (F.T)	2
6	21504542	DOWTY SEAL ½	2
7	11205329	O-RING 12.42X1.78	2
8	11205327	NIPPLE 1/2" BSP X 13/16" UN	2

HOSE PIPE IDENTIFICATION



Sr.no	Part Number	Part Name	Qty
1	11206661	PIPE(DCV2 TO QRC-3)	1
2	11206659	PIPE(DCV2 TO QRC-4)	1
3	11206604	SECONDARY PIPE PUMP TO DCV	1
4	11206662	PIPE FROM DCV2 TO DCV1	1

STEP :- 01



Jack Up the Tractor from rear side.



Remove LH side tire.

STEP :- 02



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Place the oil pan under the tractor as per shown in photo.



Loosen the nut of the Power Steering line and let the oil drain from the line.

STEP :- 03



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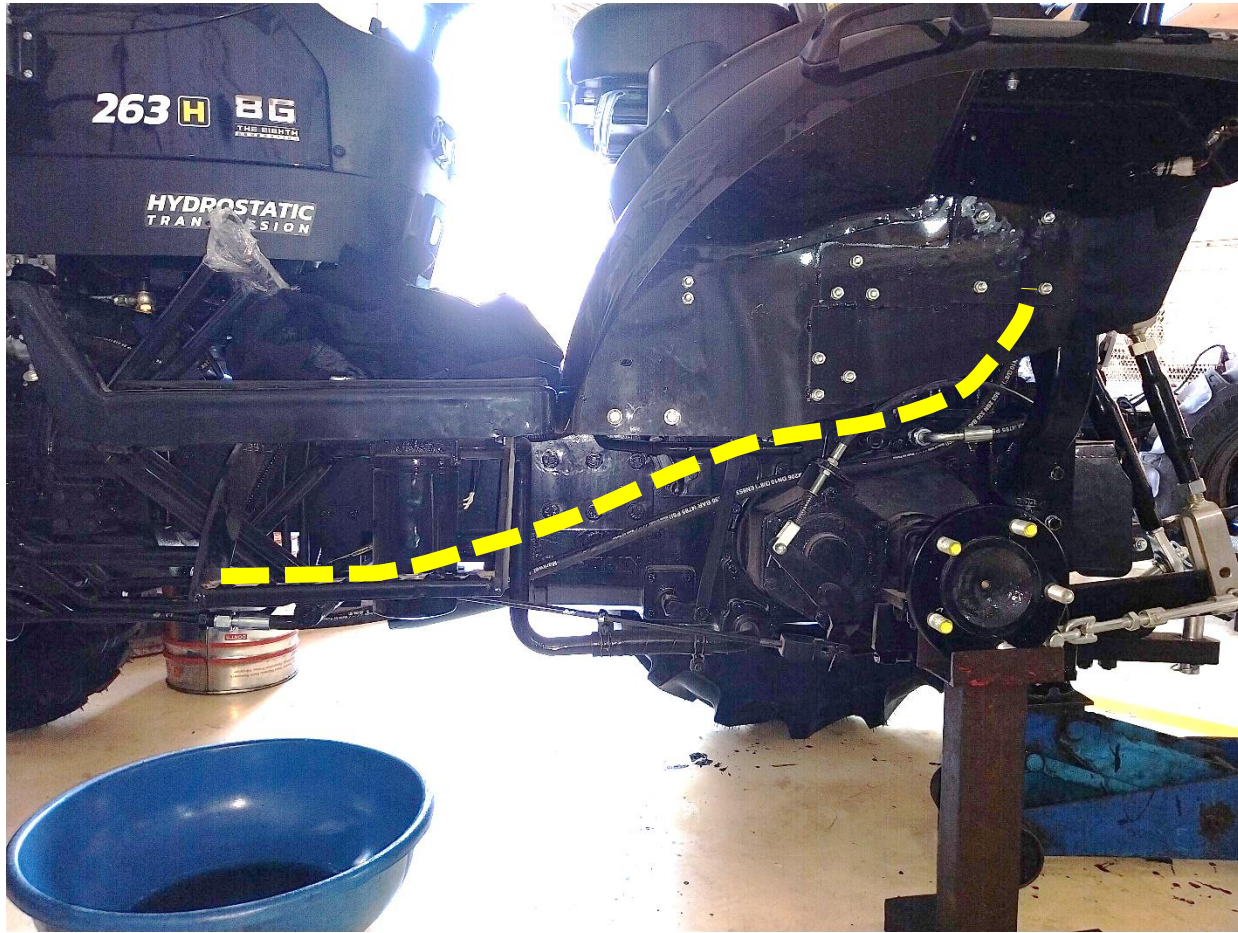
Remove the banjo bolt from the primary aux. valve as per shown in the photo.



Take out the secondary pipe (pump to DCV).



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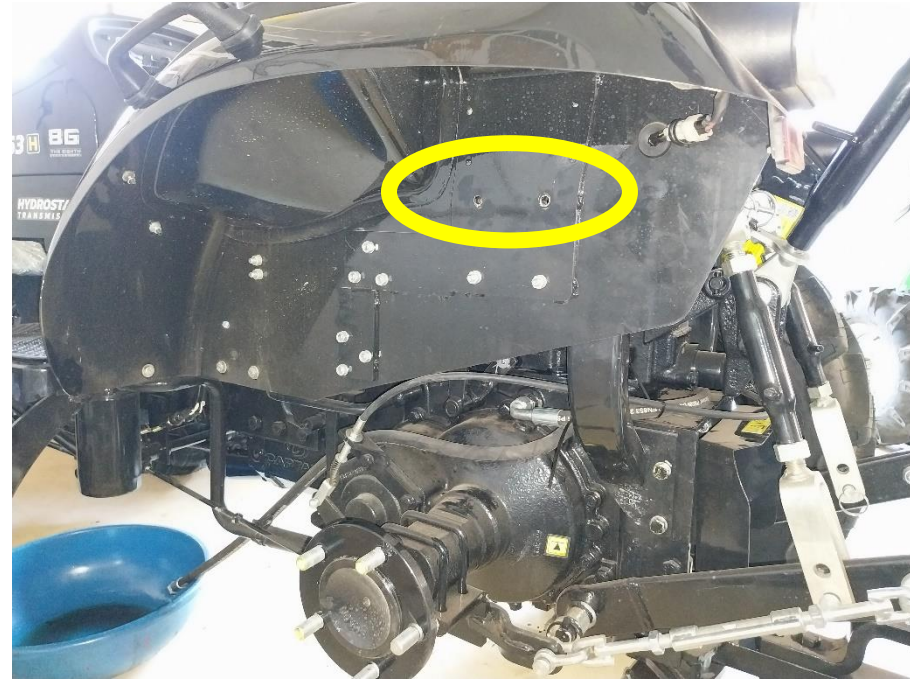


Here is the trace line of the pipe which will removed while dismantling.

STEP :- 04



Remove the two fender mounting bolts as per shown in the photo.

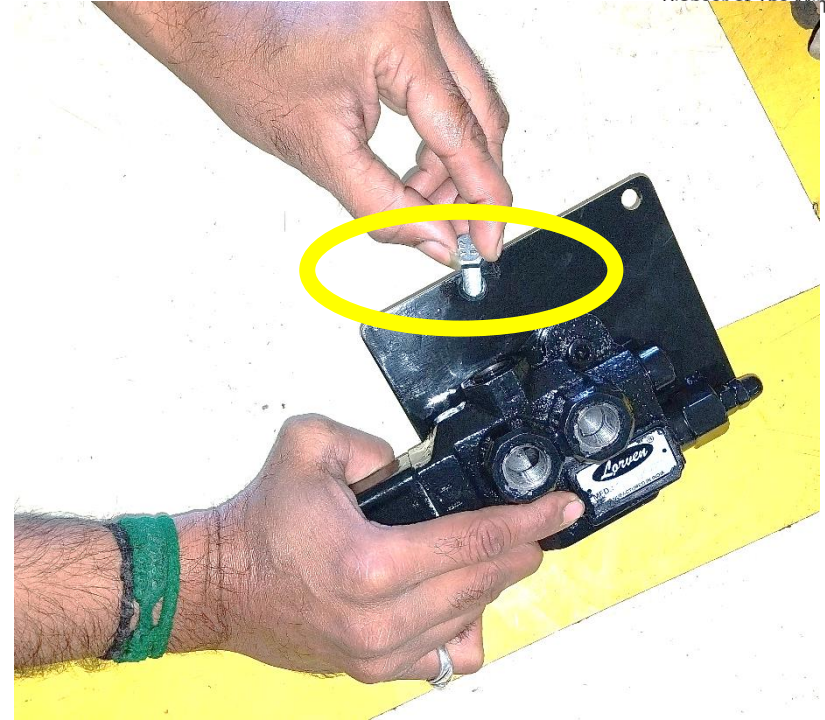


Take out the both bolts from fender mounting bracket.

STEP :- 05

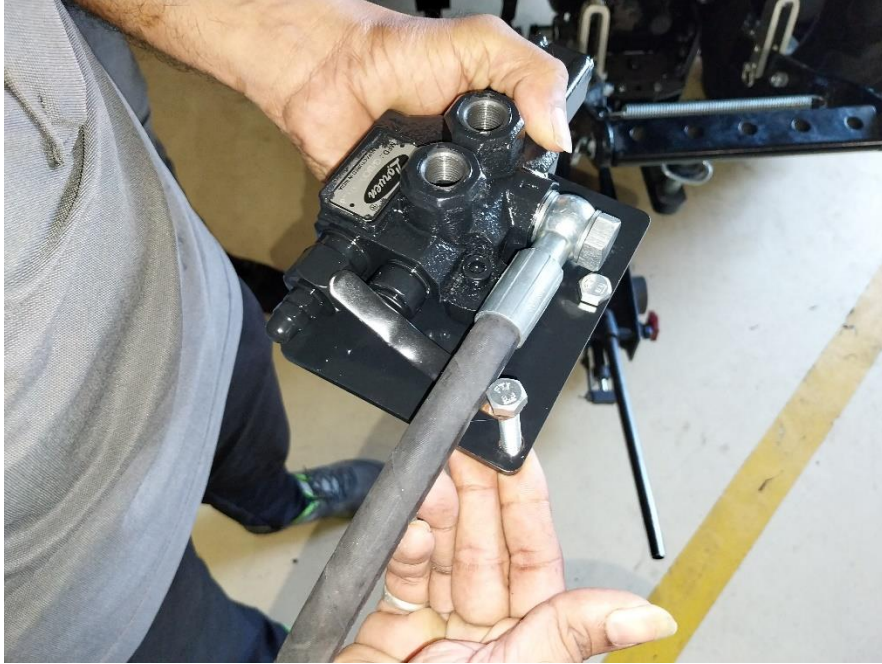


Now, loosen the ROPS mounting bolt to mount the secondary aux. valve.

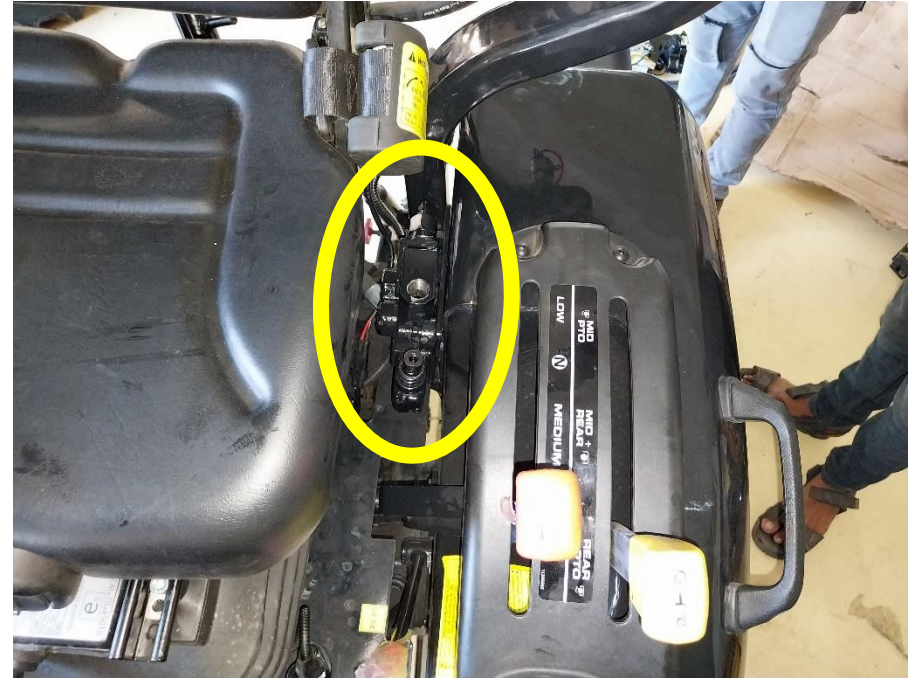


Take the Secondary Aux. valve and first insert the mounting bolt.

STEP :- 06

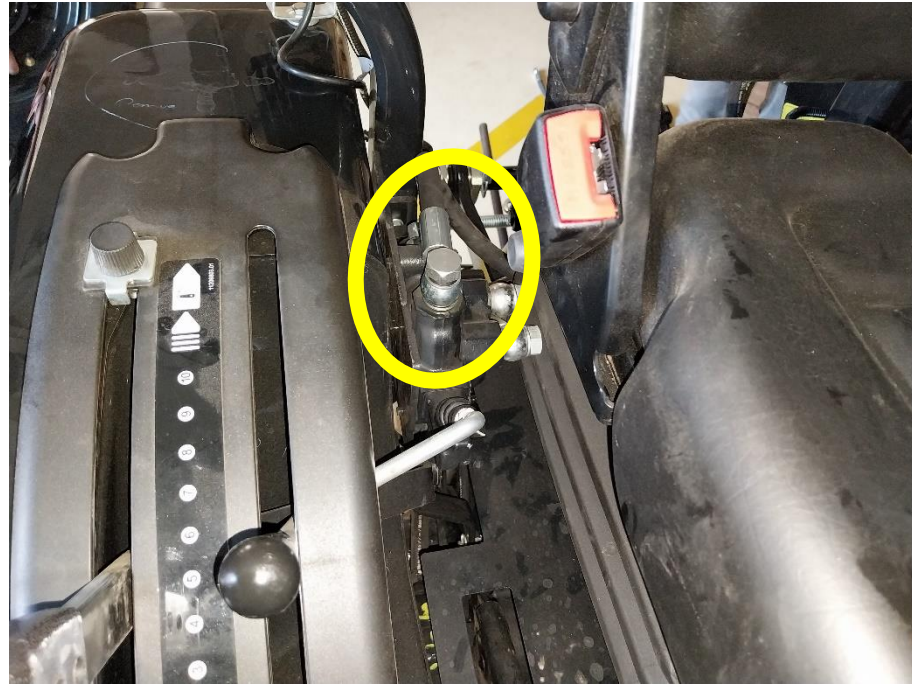


After that insert the Pipe 4 “A” end with the Secondary Aux. Valve (apply thread locker on banjo bolt) and insert the second mounting bolt to plate.

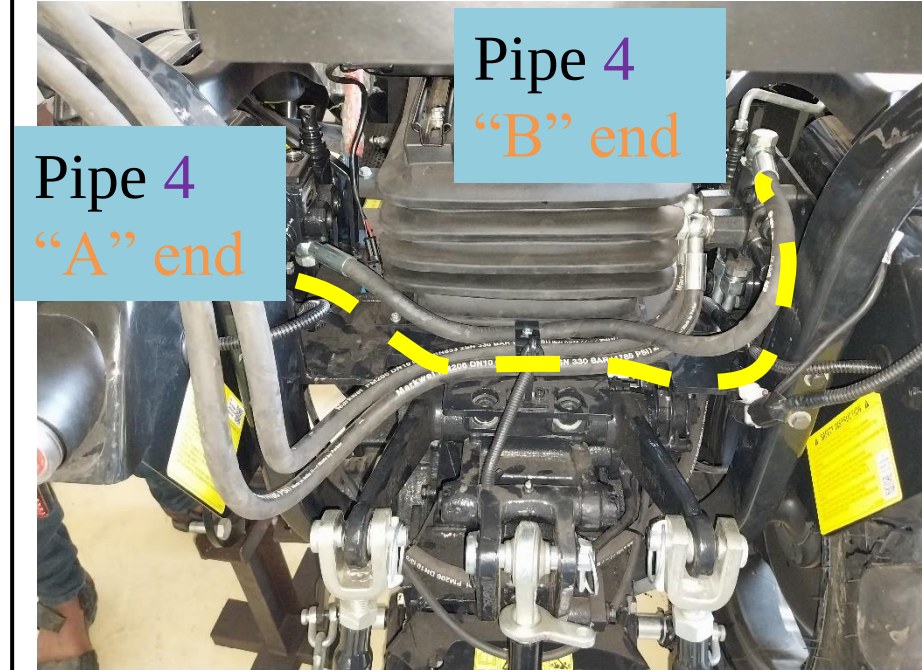


Now, Mount the Secondary aux. valve with the LH fender.

STEP :- 07



Now, Mount the Pipe 4 “B” end with the primary aux valve with thread locker.



Here is the route of the Pipe 4.

STEP :- 08



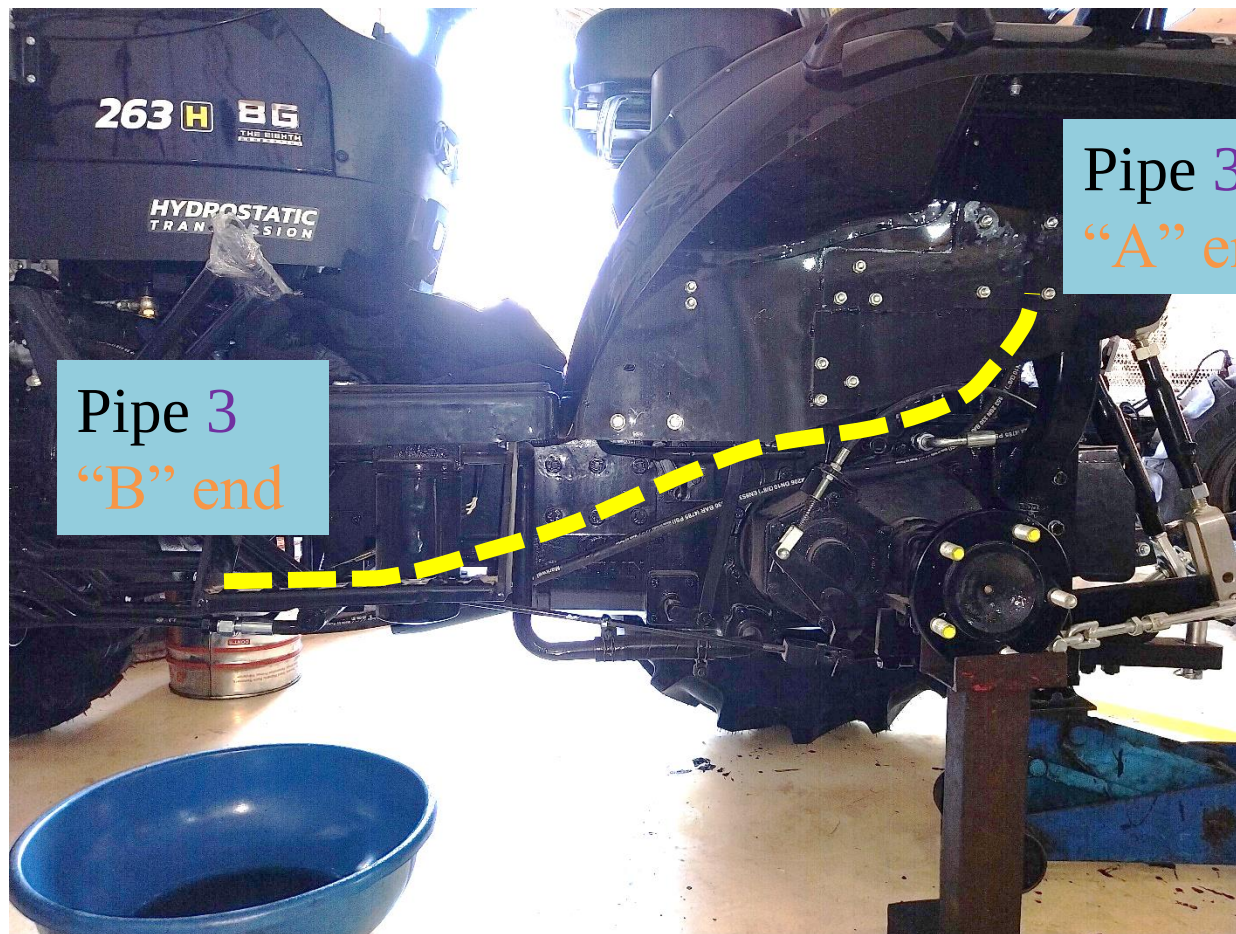
Mount the Pipe 3 “B” end with the Power Steering line.



Now, Mount the Pipe 3 “A” end with the Secondary Aux. Valve.

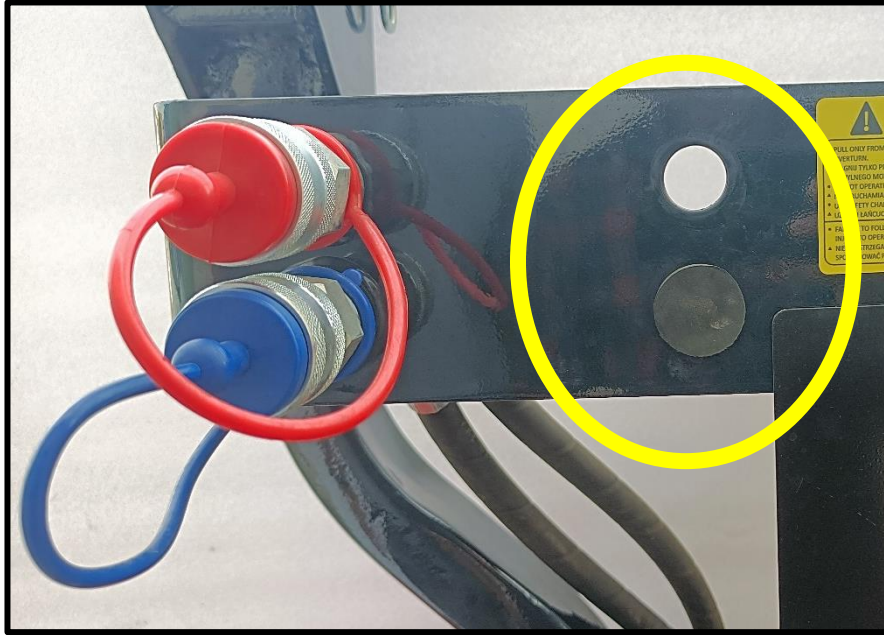


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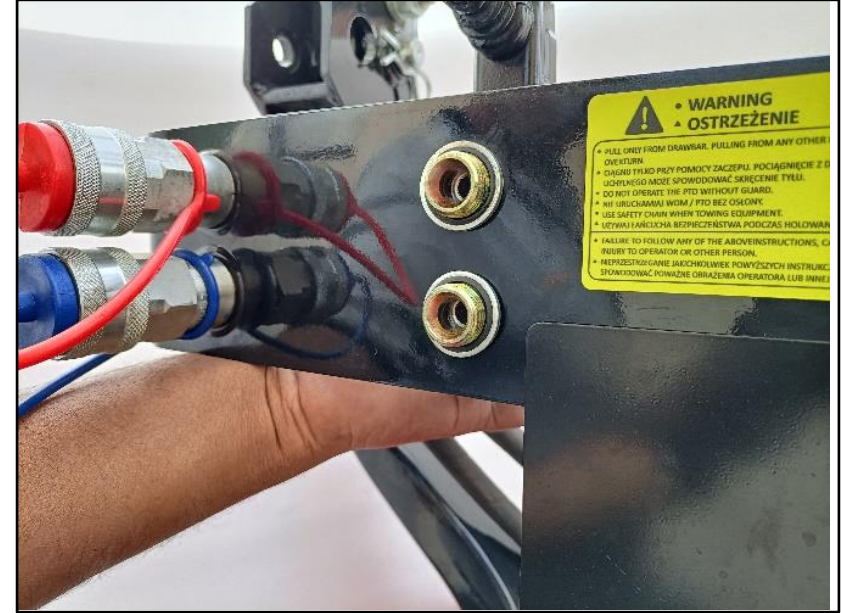


Here is the trace line of the Pipe 3 “A” & “B” end .

STEP :- 09

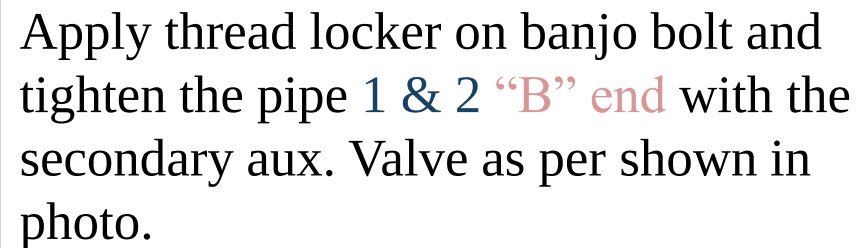
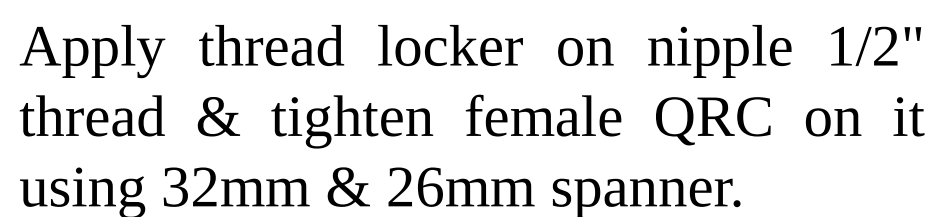


Remove the rubber seal



Insert the Nipple 1/2" BSP x 13/16" UN in plate, rops & insert dowty seal 1/2".

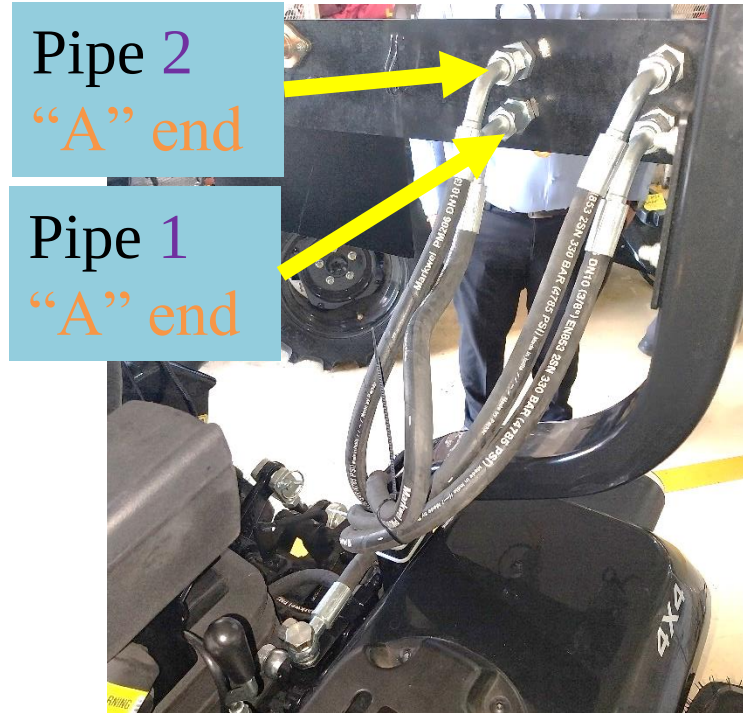
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STEP :- 11



Apply lock tight on nipple and tighten the pipe 1 & 2 “A” end with the QRC Valve as per shown in photo.



Now, apply affix the Tie clips in order to tie the hose pipes as per shown in photo.

SAFETY MEASURES

- Ensure all the joints are tightened.
- Start the tractor & check for any leakage.
- If any leakage observed, then stop the tractor & tighten the leakage point.
- Keep floor clean while working to avoid slipping.

THANK YOU...